

An Overview of the Current State of US Permanent Magnet Production

*Neodymium Magnet Workshop
ALMA Symposium
January 14, 2012*

Ed Richardson
Vice President, Thomas & Skinner, Inc.
President, USMMA



Thomas & Skinner, Inc.

1901 Company founded by John Esterline,
EE professor at Purdue University

1923 James Thomas & O.H. Skinner
acquired magnetics division



Thomas & Skinner, Inc.

Today Employee-owned manufacturer of magnetic materials headquartered in Indianapolis, Indiana.

Markets:

Aerospace

Industrial

Defense

Oil Exploration

Medical







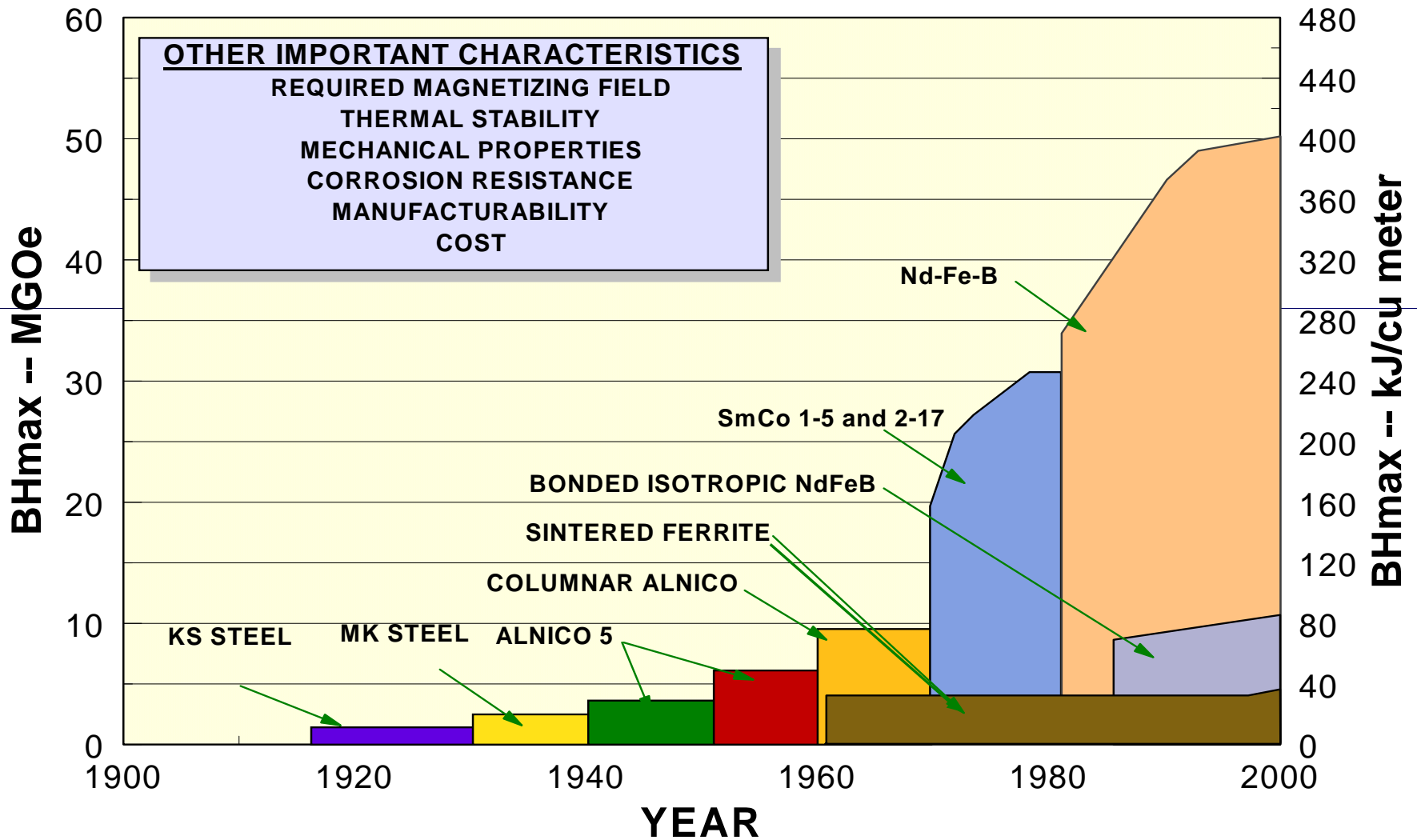
Mission

The mission of the United States Magnetic Materials Association is to promote domestic production of the entire supply chain of materials used in magnet systems production to serve our nation's defense needs.

Four Types of Permanent Magnets Commercially Available Today

Alnico	Samarium Cobalt
Ferrites	Neodymium Iron Boron

Improvements in Magnet Strength



Four Types of Permanent Magnets Commercially Available Today

Highest Temperature	Alnico	Samarium Cobalt	High Temp / High Max Energy Product
Lowest Cost	Ferrites	Neodymium Iron Boron	Highest Maximum Energy Product

Four Types of Permanent Magnets

Alnico	Samarium Cobalt
Ferrites	Neodymium Iron Boron

Rare Earth

Not Domestically
Produced

Specialty Metals Clause

*Defense Federal Acquisition
Regulation Supplement
(or DFARS 252.225-7014)*

*The purpose of this law is to
maintain and support the defense
industrial base for those items it
covers.*

Specialty Metals Clause Applies to Some Magnet Materials, Not All

Hard (Permanent) Magnets

- Four general types:

- Alnico

- Rare Earth

- SmCo

- NdFeB

- Hard Ferrites

← *Covered by the
Specialty Metals Clause*

Current State of US Magnet Production

U.S. Manufacturers in 1990s

NdFeB (dense) Magnets

Ugimag (IG Tech.)

Hitachi

Crucible

Magnequench



U.S. Manufacturers in 2011

NdFeB (dense) Magnets

(none)

Sintered Ferrite Magnets

Arnold

Hitachi (Edmore, China Grove)

TDK

Crucible Magnetics

General Magnetic

Sumitok

Kane (Stackpole)



Sintered Ferrite Magnets

Hitachi (China Grove)

TDK

Current State of US Magnet Production

U.S. Manufacturers in 1990s

Alnico Magnets

Arnold
Crucible Magnetics
Hitachi
Permanent Magnet Company
Thomas & Skinner



U.S. Manufacturers in 2011

Alnico Magnets

Arnold
Permanent Magnet Company
Thomas & Skinner

SmCo Magnets

Arnold
Crucible (1-5)
EEC
Hitachi
IG Technologies (Ugimag)



SmCo Magnets

Arnold
EEC

China Dominates Magnet Materials

**2010 Worldwide Total Market Size
for Magnet Materials = \$7.5B**

- **Projected \$8.8B 2015**
- **Projected \$15.5B 2020**

**Starting in the late
1990's, Japan, US and
European producers
close plants and move
production to China**

**Produce over 75% of
world's NdFeB magnets**

- **Japan produces 22%**

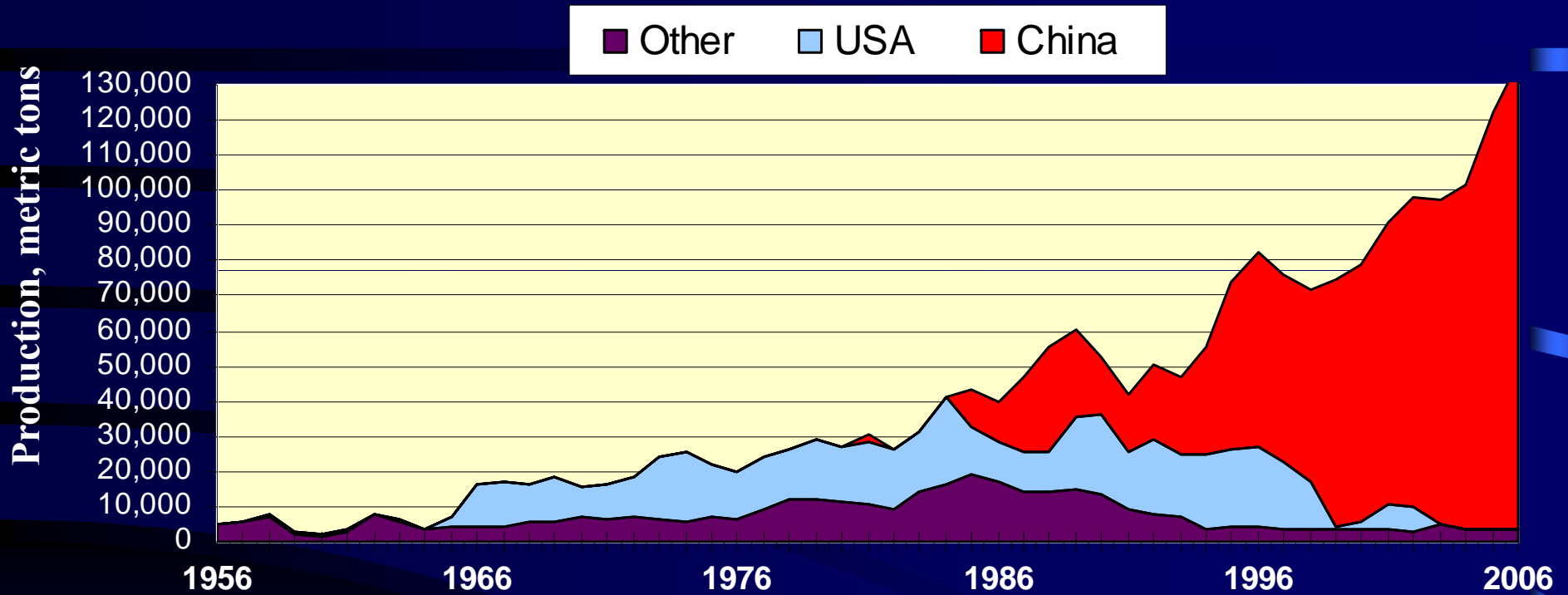
**Rare Earth Oxide Ore
production = 94% of global demand**

- **well over 50% of global reserves**



**Over 50% of worldwide
Alnico & SmCo
production**

REE Production Trends

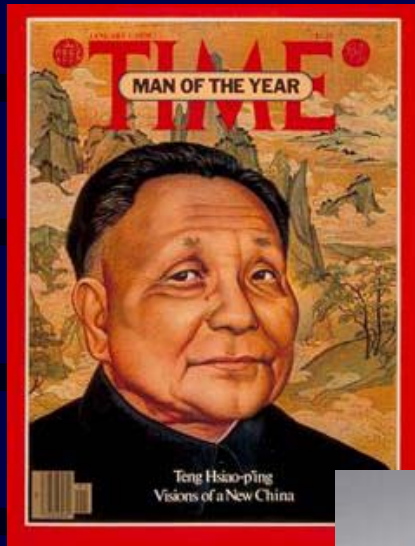


Monazite-placer era

Mountain Pass era

Chinese era

Strategic Economic Weaponry



“There is oil in the Middle East; there are rare earths in China. We must take full advantage of this resource.”

President Deng Xiaoping 1992



“Improve the development and applications of rare earth, and change the resource advantage into economic superiority.”

President Jiang Zemin 1999

China: Controlling the RE Market

“Rare Earths Industry Development Plan in 2009-2015”

- Drafted by China’s Ministry of Industry and Information Technology.
 - “Mining of rare earths should seriously abide by production quotas.”
 - Beijing will also restrict exports of rare earths in the next six years,
 - annual export quota will be below 35,000 tpy and exports of dysprosium, terbium, thulium, lutetium and yttrium *will be prohibited*

China: Controlling the RE Market

“We think prices rising this year (2006) is the comprehensive effect of many factors. *It is the result of macro control of Chinese government* and stable growth of Chinese economy. Self-adjustment of the RE industry and other factors from Chinese and oversea markets have a conjunct effect to the prices as well.”

Source: China Rare Earth Information Center (September 2006)

Neo Magnets in Energy and Defense Applications

- Wind Turbines
 - Generator
- Hybrid Vehicles
 - Generators and Drive Motors
- Guidance systems
 - JDAM
- Computer Hard Drives



Impact of Offshoring Neo Production on US Innovation is Clear

- Current technology for neo magnet windmills came from Europe
 - They are years ahead of us in terms of installations
 - Europe has maintained neo magnet production
- Current hybrid car technology using neo magnets comes from Japan
 - They are years ahead of US producers
 - Japan has maintained neo magnet production

Innovation

- Critical to US economy
 - Innovation is a key trait of the companies listed in the Business Week 50, an annual ranking of the top-performing companies in America (BW, 6/17/10)

*For the US magnet industry to be relevant,
it has to be a part of innovative activity.*

An Important Study

- **“Offshoring technology innovation: A case study of rare-earth technology”**, Ficarek, Veloso and Davidson, Journal of Operations Management, Vol. 26, 2008
 - Analyzed how offshoring affects the rate of innovation
 - *Looked at results from R&D efforts conducted collectively by firms at their home location.*
 - Specifically cited the departure of the rare earth magnet manufacturing base from the US as an example of innovation capability that has been lost.

Offshoring Manufacturing: Immediate Impact

Optimizing global production



Round-the-clock shifts and lower costs



Expanded markets, lower prices for consumers
and the creation of new business opportunities
for existing firms and new entries.

Source: Ficarek, Veloso and Davidson

Offshoring Manufacturing: Long-term Effects?

Manufacturing moves overseas



Engineering work and R&D follow



Jeopardizing the ability of home economies to
maintain economic growth and leadership.

Source: Ficarek, Veloso and Davidson

Neo Magnet Production: The Clock is Ticking

- Last neo production was in 2005
 - Hitachi Edmore, Michigan plant
- The longer the gap between the end of production and a restart, the more difficult the startup will be
 - Capital assets are gone.
 - Human capital is drifting away

What's Happening Now

- December 21, 2011
 - Hitachi Announced New US Neo Magnet Plant
 - China Grove, NC
 - To produce sintered neo magnets from imported powder
 - Will not produce alloy
 - At mass production capacity, will produce 40 tons/month
 - Built to service the automotive market
- Focus of mining efforts on Heavy Rare Earths
 - Dysprosium

The Bottom Line

- Segments like the Loudspeaker Industry need a diversified and healthy magnet value chain
 - Innovation in the industry depends on it.
- What can the Loudspeaker Industry do?
 - Buy local
 - Innovation efforts will be enhanced by using a value chain that is close, can respond quickly, and is able to assist you with design
 - Compensate and reward for a secure, diversified value chain, and not just the lowest cost

Reference Information

- Ed Richardson – Thomas & Skinner
 - Phone: (317) 923-2501
 - E-mail: erichardson@thomas-skinner.com
 - Website: www.thomas-skinner.com