

DOCUMENT NO: MG-002	TITLE: Measurement Guidelines for Dustcaps and Whizzers	PAGE: 1 of 1
APPLICATION:	REVISION: DRAFT	DATE: 1/6/08

Feature	Measurement Method	Measurement Device (Reference)
Shoulder O.D.		Dial or Digital Caliper
Neck O.D. Top		Optical Comparator
Neck O.D. Bottom		
Neck I.D. Top		
Neck I.D. Bottom		
Dome I.D.		Go/No-Go Gauge
Overall Height		Height Gauge
Neck Angle		Optical Comparator
Dome O.D.		Dial or Digital Caliper
Neck Height		Optical Comparator
Dome Radius (Inner/Outer)		Optical Comparator
Material Thickness		Micrometer
Mass	TM-213	Gram Scale
Bell O.D.		
Bell Height		
Bell Radius (Inner/Outer)		

Revision History

Rev Level	Description of Change	Prepared/ Changed By/ Date	Approved By/ Date
DRAFT	Create document	Brian Sterling 7/21/03	ALMA Committee 1/7/04
DRAFT	Add Whizzer and associated Features, add Measurement Method	Brian Sterling 1/6/08	ALMA Committee 1/6/08